

STANDARD SPECIFICATION EUROPE VERSION



DIMENSIONS AND MAIN CHARACTERISTICS

Length Overall L _{OA} (Include swim platform exclude anchor roller)	21,4m / 70'
Hull Length L _H ISO 8666 (Net GRP-Swim platform excluded)	19,9m / 65' 4"
Waterline Length L _{WL} ISO 8666	19,8m(@full load) / 64' 11"
Hull Beam B _{Hmax} ISO 8666	5,9m / 19' 4"
Max Draft - T _{MAX} ISO 8666	1,3m(@full load) / 4' 3''
Loaded Displacement Dass - mLDC ISO 8666	47 tonnes / 103617 lbs
Height Above the Waterline Ha ISO 8666	6,33m (without equipment on top) / 20' 8"
Light Craft Condition Mass - m _{LCC ISO} 8666	39,5 tonnes / 87082 lbs
Diesel Tank Capacity	5250 lt / 1387 gal
Fresh Water Tank	1400lt / 370 gal
Black Water Tank Capacity	400lt / 105 gal
Gray Water Tank Capacity	400lt / 105 gal
Cabins	3 standard + 1 (optional crew cabin)
Beds	6 + (2 crew)
Heads	3 +1 (crew head)
Building Material	GRP / Carbon hybrid fiber
Hull Type	Semi-displacement
Exterior Styling & Concept	Frers Naval Architecture & Engineering
Interior Decor	Cor.D.Rover Design Studio
Hull Design	Frers Naval Architecture & Engineering
Engines	VOLVO D13 900HP VOLVO D13 1000HP x 2 (optional)
Marine Gears	ZF 335 IV ZF 500 IV (optional)
Reduction Ratio	1.964:1
Transmission	V drive
Propeller Diameter (max)	860mm / 34"
Max Speed	26 knots (with 900 HH engine) 28 knots (with 1000 HP engine)
Cruising Speed	16 knots
Economy Cruising speed	10 knots
Consumption @ Cruising Speed 16 kn	130 l/hr / 34 gal
Consumption @ 10 kn	38 l/hr / 10 gal
Range 10 kn (incl. 10% reservoir)	Approx. 1.200NM
Certification	CE Category A

NOTE: All performance specified in the table above are design data and applies to a standard configuration boat (standard equipment installed as per this standard list) with clean keel, propellers, and rudders. Furthermore, the performance levels indicated above have been defined under good sea and wind conditions (Beaufort Scale level 1, Douglas Scale level 1, ambient $T < 25^{\circ}$, seawater $T = 15^{\circ}$, atmospheric P = 103250 Pa) with 2 people on board, 25% fuel, and fresh, grey and black water tanks empty. Different or harsher sea conditions and additional selected optional equipment may affect the performance.



STRUCTURE OF THE BOAT

The structural design is compliant to EN-ISO 12215. The hull, deck and superstructures are constructed in sandwich technology. Entire boat have been built using the vinylester resin infusion technique and assembled with structural adhesive engineered for marine application. Thanks to the vinylester resins maximum resistance to osmosis and better surface finishing Sirena Marine is therefore able to provide a **5-year warranty against osmosis**. This construction technology reduces weight and improves construction quality and consistency. Superstructure made from **carbon hybrid fabrics for improved lightness and strength**. Bulkheads are made in PVC sandwich and secondary bonded to the hull with lamination.

SEMI-DISPLACEMENT HULL

A semi-displacement vessel can take advantage of **increased power** and can achieve **greater speeds** when needed. Most of the time, semi-displacement vessel operates in displacement mode and is very **fuel-efficient.** Due to the lesser draft as compared to full displacement vessels, semi-displacement vessels have less "wetted surface area", requiring less horsepower to propel the hull through the water. A semi-displacement hull can achieve about 35% more speed with the same engine load requirement as compared to a full displacement hull form, or conversely at the same speed use significantly less fuel and energy. The hard chine hull of a semi-displacement vessel is inherently more stable than a rounded bottom full displacement hull. Semi-displacements vessels are far more comfortable at anchor than any rounded bottom design.



EXTERIOR

HULL

External surface finished with high resistance white gelcoat Moulded with tunnel for bow thruster and reinforcement for stern thruster Waterline boot top in burgundy red Antifouling painting

FLYBRIDGE

Hybrid carbonfiber flybridge

Access from the port side of the cockpit via a GRP teak laid stair and a built in locker

Courtesy lights on steps

Fore seating area with table, removable cushions and storage underneath

Anti-skid surface

Hinged access weathertight Lewmar hatch in white aluminium and Perspex®

ISO and ABYC compliant stainless steel handrails and pulpits

Plexiglas® windshield

Accommodation for up to 8 people on starboard sofa, with storage underneath

Table for up to 8 people, with teak laid top

Mast for 18" 4 kW HD radar, navigation lights, VHF antenna, horn and optional navigation equipment

Shower with hot/cold water mixer on mast

Starboard minibar unit with sink, barbeque and storage for optional fridge

Port side wetbar with storages underneath

Aft sundeck area for optional seating area, chaise lounge or tender crane

Single captain seat

Helm station with high resistante grey gelcoat

Storages underneath the helm station

Helm station equipped with;

Garmin 12" MFD GPSMAP 8610

Garmin GHS 11 VHF Radio

Depth/Speed transducer

Chain wash-down switch

Anchor windlass control

Navigation/anchor lights switch

12V socket

USB socket

Interceptor manual control

Chain counter

Horn switch

Compass

Activation of bilge pumps

Bow thruster joystick

Monitoring system functions integrated in to chartplotter displays;

Grey water level gauge

Black water level gauge

Fresh water level gauge

Fuel tank level gauge

Shore power connection status-alarm

Aft storage door position status

Tenderlift platform position status

Bilge high level alarm

SUPERSTRUCTURE

Deckhouse with front and side visors

Hybrid carbonfiber superstructure

Tempered laminated glass deckhouse windows

Europa grey side windows and neutral colour for front windows

Semi automatic pantograph door on port side from helm area to side walking

4 windscreen wipers with washer

Navigation lights (red, green)

Sirena Yachts logo on fashion plates exterior sides



FOREDECK

Chain and deck wash down system

Self-draining chain locker and housing for 8 fenders

Fixed bow anchor roller

Stainless steel anchor shield on bow

Ultra 60kg stainless steel anchor

100 meter high-resistance chain, 12mm diameter

2300W anchor windlass

Nr. 2 stainless steel mushroom bollards

Nr. 2 stainless steel hawses

Anti-skid surface

Teak gunwale

C-shaped GRP sofa with teak border on backrest/armrest, removable cushions and high-volume storages underneath with stainless steel handrails and Teak cup holders

Sunbathing area with removable cushions and storage underneath with stainless steel handrails and Teak cup holders

Fresh water filling cap

SIDE WALKWAYS

Nr. 2 fairleads with cleat inside at mid-ship

Black water tank deck suction discharge outlet

Grey water tank deck suction discharge outlet

Fuel filling caps on both sides

Teak gunwale and floors

Courtesy lights on steps

Led spotlights on ceiling under the side visors

AFT COCKPIT

Nr. 2 fairlead at cockpit

Nr. 2 stainless steel mushroom bollards

Access to cockpit from swim platform, via GRP teak covered stairs on port and starboard side, protected by Nr. 2 stainless steel and Plexiglas® gates

Courtesy lights on steps from platform to the main deck

Cockpit floor in teak

Saloon door with 3 black aluminium panels (2 sliding) in tempered glass

Cockpit sofa with cushions for up to 8 people (with optional foldable chairs)

Fixed cockpit table with teak top

Engine room access via hatch

Soft patch for engine and generator removal

Flybridge access with a GRP teak laid stair and a built in locker

LED spotlights under the flybridge with dimmer

Nr. 2 watertight loudspeakers

Emergency panel, with remote controlled battery switches for service and engine, manual activation of the fire extinguisher system

AFT PLATFORM / TRANSOM

Manuel folding swim ladder

Shower with hot and cold water mixer

Hydraulic tenderlift platform with 500kg net working load capacity

Teak laid surface

Access to stern storage area (optional crew cabin) via watertight pantograph door

Fresh water shore connection

Shore power socket 63A

Maximum tender dimension according to platform 3,85m x 1,75m

Nr. 2 stainless steel mushroom bollards



INTERIOR

SALOON

Same level floor with dinette and galley

Carpet flooring

Upholstered C shaped sofa with storage underneath

Coffee tables at port side

Storage cabinet on starboard side with drawers shelves, space to house TV lifting system

Saloon door curtain in fabric

LED spotlights with dimmer

Roman curtains on side windows

Fusion Marine entertainment system with two loudspeakers in salon and two loudspeakers in aft cockpit

TV antenna predisposition

Nr. 2 AC sockets

DINETTE

Dinette area on starboard side at aft of the saloon

Carpet flooring

Dining table up to 8 people

Roman curtain

LED spotlights with dimmer

Nr. 1 AC socket

GALLEY

Galley area on port side at the aft of the saloon

Venetian blind

Sliding opening window on port side

Wooden Floor

Low cupboards

Refrigerator/freezer 268lt (196lt + 72lt) at portside

Worktop in Corian®

Stainless steel sink with water mixer

Four-hob glass ceramic cooktop with stainless steel pan holder

Oven

Extraction hood

LED spotlights

Rubbish bin

Nr. 2 AC socket

HELM STATION (SALOON)

Helmstaion and seat on port side

Seating area on starboard with folding study desk

AC-DC switch boards near dashboard in centerline

Nr. 1 AC socket

Helm station equipped with

Steering wheel

Garmin 12" MFD GPSMAP 8610

Garmin GHS 11 VHF Radio

Depth/Speed transducer

Chain wash-down switch

Spotlights switch

Windscreen washing switch

Anchor windlass control

Navigation/anchor lights switch

USB socket

Interceptor control

Bow thruster joystick

Chain counter

Horn switch

Activation of bilge pumps

Compass

Engine room ventilation



Monitoring system functions integrated in to chartplotter displays

Grey water level gauge

Black water level gauge

Fresh water level gauge

Fuel tank level gauge

Shore power connection status-alarm

Aft storage door position status

Tenderlift-platform position status

Bilge high level alarm

STAIR TO LOWER DECK / CORRIDOR

Carpet stairs

Courtesy lights on steps

Handrail

Storage area with shelves and lockers (optional laundry)

Access to common bathroom (port guest cabin bathroom) through storage area in corridor

OWNER'S CABIN

Located amidships - full beam

Carpet flooring

Private access to owners head

Nr. 2 AC sockets

Double bed with storage underneath

Mattress

Nightstands with storage on both sides

Big walk in wardrobe on aft starboard side next to owner's head

Full size mirror

TV antenna predisposition

Vanity table with a seat and drawers at portside

Storage unit on starboard side with drawers and a chaise lounge on it

LED spotlights

2 wall lights

Roman curtains

Two scenic windows

OWNER'S HEAD

Located between engine room and master cabin

Separated toilet and shower area with a door

Corian flooring in head

Laminate wall panels

Washbasin with water mixer

Bathroom counter top in Corian

Mirror

Cabinet underneath the sink

Air extractor in shower

Shower support with adjustable height and shower head on ceiling with mixer

Corian flooring in shower area

Shower Plexiglas® enclosure

Electric toilet

LED spotlights

One portlight in shower and scenic window

AC socket

Toilet accessories

Venetian blinds

VIP CABIN

Located on lower deck fore side

Carpet flooring

Laminate wall panels

Private access to VIP head

Double bed with underneath storage

Chest tipe storage with cushions in front of the bed

Mattress

Wardrobe with shelves on port side



Wardrobe with hanging space and full size mirror on starboard side

Shelf with storage compartment

TV antenna predisposition

2 wall lights

Openable portlights and scenic windows

Roman curtains

Nr. 2 AC sockets

Vanity unit with seat

VIP'S HEAD

Located on starboard side of the VIP cabin with private entrance

Corian flooring in head

Laminate wall panels

Washbasin with water mixer

Bathroom counter top in Corian

Mirror

Cabinet underneath the sink

Air extractor in shower

Shower support with adjustable height and shower head on ceiling with mixer

Corian flooring in shower area

Shower Plexiglas glass enclosure

Electric toilet

LED spotlights

Toilet accessories

One portlight and window in shower with venetian blind

One portlight and window in toilet area with venetian blind

Nr. 1 AC socket

GUEST CABIN

Located on port side

Carpet flooring

Access to guest head

Twin beds with underneath storages

Mattresses

Nightstand between two beds

Full size wardrobe with hanging space mirror and shelves

TV antenna predisposition

One portlight and scenic window

Roman curtain

Led spotlights

1 wall light

AC socket

GUEST'S HEAD

On port side with direct entrance from guest cabin and corridor storage area corner

Corian flooring in head

Laminate wall panels

Washbasin with water mixer

Bathroom counter top in Corian

Mirror

Cabinet underneath the sink

Air extractor in shower

Shower support with adjustable height and shower head on ceiling with mixer

Corian flooring in shower area

Shower Plexiglas enclosure

Electric toilet

LED spotlights

Toilet accessories

1 portlight and window in shower with venetian blind

1 portlight and window in toilet area with venetian blind

AC socket



AFT STORAGE AREA

Access via Opacmare pantograph door on the stern Window and portlight on stern GRP anti skid floor LED spotlights Opacmare door for entrance to engine room Storage area

LOUNGE AREA (optional 4th Cabin)

C Shape sofa on starboard side of lower deck forward of stairs Storage area under the sofa Hull window behind the sofa Porthole opening on window TV installed on the cenral wall of port side guest cabin

CREW QUARTER (optional instead of AFT STORAGE AREA)

Access via Opacmare pantograph door on the stern

Access door to engine room

Kichenette area with sink (space for optional refrigerator and optional microvawe)

Sofa for 3 people on portside

Two bunkbeds with storage underneath

Wardrobe near the beds

Shelves on the aft side of the beds

Mattresses, pillows and bedspreads

Window and portlight on stern

GRP flooring

Curtain

Nr. 1 AC socket

Nr. 1 USB socket

LED spotlights

Access to head from crew cabin

Electric toilet

Carbon monoxide alarm

Washbasin with water mixer

Toilet accessories

Mirror

Nr. 1 AC socket

ELECTRIC SYSTEM

All cables and conduits are halogen-free and self-extinguishing. Cross sections are calculated to ensure allowable voltage drop

Bounding system consists of 4 sacrificial anodes (two on stern, two under engines). Cables are tin plated copper to minimize corrosion.

Grounding system joins all electrical circuits for safety. It includes galvanic isolator to prevent galvanic corrosion from shore connection.

230V AC - 50Hz with 63A shore connection

24V DC - 12V DC with negative grounded

Electrical panels with switches and instruments in engine room, steering area and lower deck cabins Mastervolt AC Master 1500W Inverter , 24/230, 50Hz

GENERATOR

Nr. 1 Cummins Onan Generator 9,5 kW-50Hz placed in the engine room



PROPULSION SYSTEM

2 x VOLVO D13 900 HP Engines with V-drive ZF 335 IV Gearbox (ratio 1.964:1) 70mm diameter Marinox 25 Duplex shaft with 10 degrees angle Aluminium bronze shaft support 860x770mm 5 blades Nibral Teignbridge Propellers PSS shaft seal

STEERING & MANOEUVERING SYSTEMS

Servo electric power assisted steering system and autopilot system
Rudder blade in aluminium bronze Servo electric power assisted steering system and autopilot system
Dynamic automatic trim control via Interceptor
10,5 kW variable bow thruster- 24VDC,D. 250 mm

SHORE POWER CONNECTION

Shore power socket 230V-63A
The power lines are protected by dedicated RCBB circuit breakers
15 meter shore connection cable

BATTERIES

10 Mastervolt batteries - 130Ah-12V, including: 6 for services, 4 for engine start 1 Mastervolt battery 95Ah 12V for generator

1 Mastervolt battery charger 12V 25A for generator starting battery

1 Mastervolt battery charger 24V 100A for service batteries

1 Mastervolt battery charger 24V 30A for engines starting batteries

BILGE SYSTEM

Nr.1 x 24 V Electrical Bilge Pump in engine room

Nr. 2 x 24V automatic Electrical Bilge Pump 24V in the accommodation area

Nr. 1 manual bilge pump located at aft deck under mooring area. Two suction areas through a valve, one suction at accommodation area, one suction at engine room

6 Bilge level alarms 3 bilge high level alarms

Engine room emergency pump through a diverting valve fitted on engine seawater cooling line Each electric pumps can be manually activated by switches placed in the helm station

FIRE EXTINGUISHING SYSTEM

Seafire Novec manual and automatic extinguishing agent, located in the engine room, remote operated from the cockpit emergency switch panel.

Automatic shutdown system (engines, generators, engine room ventilation fans and fuel valves) with high temperature sensor in engine room.

Alarm panels on helm station and flybridge dashboards

FUEL SYSTEM

2 interconnected S.S. fuel tanks (total 5250 liters) in engine room Fuel level indicators for each tank on monitoring system Visual level gauge on port and starboard tanks Nr. 2 filling ports on deckhouse sides 2 single VOLVO separation filters for engines 1 single Racor separation filter for generator

FRESH WATER SYSTEM

Nr. 3 HDPE tanks, 1.600 liters total capacity
Self-priming Gianneschi fresh water pump
Tank level indicator and empty status integrated in the monitoring system
80 liters water heater 220V-1200W
Hot and cold water in all head rooms, galley, cockpit, flybridge sink and fly shower
Cold water outlet in engine room
Filling cap at fore deck
Shore fresh water connection



BLACK WATER SYSTEM

Electric toilets with built-in macerators
Nr. 1 HDPE tank 400 liters capacity
Tank level indicator integrated in the monitoring system
3/4 and full tank indication in the heads
Fresh water toilet flushing
Holding tank discharge via suction on deck starboard side walking area.
Overboard discharge of waste water, via a dedicated line at the exit of the holding tank

GRAY WATER SYSTEM

Nr. 1 HDPE tank 500 liters capacity 4 sump tanks 3/4 and full tank indication in the heads and galley Water drainage from showers and sinks into tank Level sensor integrated in the monitoring system Water drainage via manifold Manual / automatic overboard discharge

SEAWATER SYSTEM

Nr. 2 sea water intakes with filters and valves for engine cooling system
Nr. 1 sea water intake with filter and valve for generator cooling system
Nr. 1 sea water intake with filter and valve for chain wash and deck wash system

ENGINE GAS EXHAUST SYSTEM

Water-cooled engine exhaust, thermal-insulated stainless steel manifolds, fiberglass muffler integrated into the hull structure, submerged outlets, and bypass line on hull sides

VENTILATION / EXTRACTION

Air inlet and outlet openings with a GRP cover on hull sides. Nr. 2 24V Gianneschi air inlet fans at port side ventilation channel Nr. 4 24V Gianneschi extraction fans starboard side ventilation channel Mist eleminator at each channel

OTHER EQUIPMENTS

Six 12 meters mooring lines in 18mm diameter Nr. 8 fenders with 8mm diameter lines Nr. 4 leather fender hook Fender covers with Sirena Yachts logo Owner's manual

Sirena Yachts reserve the right to change specification without any prior notice. Effective from 9st April 2021 **REV.01**



Sirena 68 - Flybridge





Sirena 68 Main Deck









